



Facilities list

LASER CUTTING	Table Size	Capacity
Trumpf TruLaser 3030 fiber, load/unload System, Lights Out	60" x 120"	6000 Watt
PUNCH PRESS	Table Size	Capacity/Tonnage
Trumpf TruPunch 5000 w/ Sheetmaster- load/unload system	65" x 120"	.105 stainless/steel .125 aluminum
Strippit 30/30 Single Station	30" x 120"	30 Ton
Metal Forming	Capacity	Capacity/Tonnage
Trumpf Trubend 5320 Press Brake	14'	353 Ton
Trumpf Trubend 7036 (Electric)	3'	40 Ton
Trumpf Trubend 5230 Press Brake	10'	250 Ton
Trumpf Trubend 5085SX Press Brake	9'	94 Ton
Amercon Pinch Plate Bending Roller	4'	1/ 4" Plate
Accurpress Hydraulic Press Brake with Digital Stops	12'	250 Ton
SHEARING	Size	Capacity
AccurShear 6375 Hydraulic CNC Frontgauge	12'	3/8" Plate
METAL CUTTING	Capacity	
DoAll Contour Metal Band Saw	16" Throat	
Scotchman Cold Saw (2) w/ TigerStop Measurement Autofeed	4" x 4" Tube	
Pak Master 38XL Portable Plasma Cutting Machine		

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WELDING AND FINISHING	Specifications
Miller Dynasty, Pulse Welder (2)	350 Amp
Miller Dynasty, Pulse Welder (4)	280 Amp
Miller Wire Feed Welder (5)	200 Amp
Aluminum Spool Welder (Acetylene Welding) (2)	
Spot Weld Inc. Spotwelder	250 KVA
Miller Cobot Welder, (Universal Robots UR10e)	51" reach
Costa MD5 Sander	48" Wide
Stroke Sander 7ft & 8ft	6" Wide belt
Empire Pro-Finish Model PF3648	Bead Blast Cabinet
Ultramatic Large Capacity Tumbler	
Press Rite With Aluminum Capability	1/ 8" Thick
DRILLING AND MILLING	Specifications
HAAS VF-10/40 Vertical Machining Center	30" x 32" x 130" Travel
HAAS VF-4 Vertical Machining Center (2)	20" x 20" x 50" Travel
Bridgeport Milling Machine (2)	36" Table
Hurco CNC Milling Machine (2)	24" Table
INSPECTION	
Romer Absolute Arm 7525	
Mitutoyo SurfTest -Portable Surface Roughness Tester	
Surface Plates, Vernier Height Gauges, Digital Calipers, Hole, Pin, Pipe, and Radius Gauges, etc.	
Calibration Inspected and Maintained Annually By An Outside Provider.	
OTHER	
AUTO-Sert Hydraulic Hardware Inserting Press (2)	

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